

IN THE CLAIMS

*The status of the claims as presently amended is as follows:*

1. (*Canceled*)

2. (*Currently Amended*) A manufacturing method for a resin product having flow patterns, comprising:

an injection molding process of injection-molding a resin material, obtained by compounding a solid base material having a given ground color, and a solid colorant material having brightness and/or a hue different from that of the ground color, ~~by means of using~~ an injection molding machine having a cylinder and a screw to obtain ~~thereby obtaining~~ an injection molded article having the flow patterns based on the ground color of the base material and the colorant material appear on the surface; and

a colored clear coating process of spreading a colored clear paint of a color different from the ground color of the base material directly over the surface of the injection-molded article having the flow patterns so that the respective hues of the ground color and the flow patterns and the hue of the colored clear paint are combined to alter contrast and hue of the molded resin product, thereby obtaining a molded resin product having the flow patterns adjusted to a desired product color,

wherein in the injection molding process, the temperature of the region near a material supply section of the cylinder of the injection molding machine is set lower than the temperature of the region near a nozzle of the cylinder, and

wherein the screw of the injection molding machine has a plurality of stages along an axial direction of the screw, and in the injection molding process the moving speed of the resin material along the axial direction of the screw varies along the stages, with the moving speed set lower in an initial stage than a later stage.

3. (*Original*) A manufacturing method for a resin product having flow patterns according to claim 2, wherein the colorant is a composite material formed of a plurality of colorants having different colors.

4. (*Previously Presented*) A manufacturing method for a resin product having flow patterns according to claim 2 or 3, wherein the base material is compounded with a sheen material.

5-6. (*Canceled*)

7. (*Previously Presented*) A manufacturing method for a resin product having flow patterns according to claim 2, wherein the colorant material is formed of a material which is resistant to merging with the base material, thereby preventing excessive fusion with the base material.

8. (*Currently Amended*) A manufacturing method for a resin product having flow patterns according to claim 2, wherein the flow patterns comprise marbelized patterns ~~to simulate wood grains~~, in which the ground color is green, the colorant material is a darker colored material, and the colored clear paint is brown.